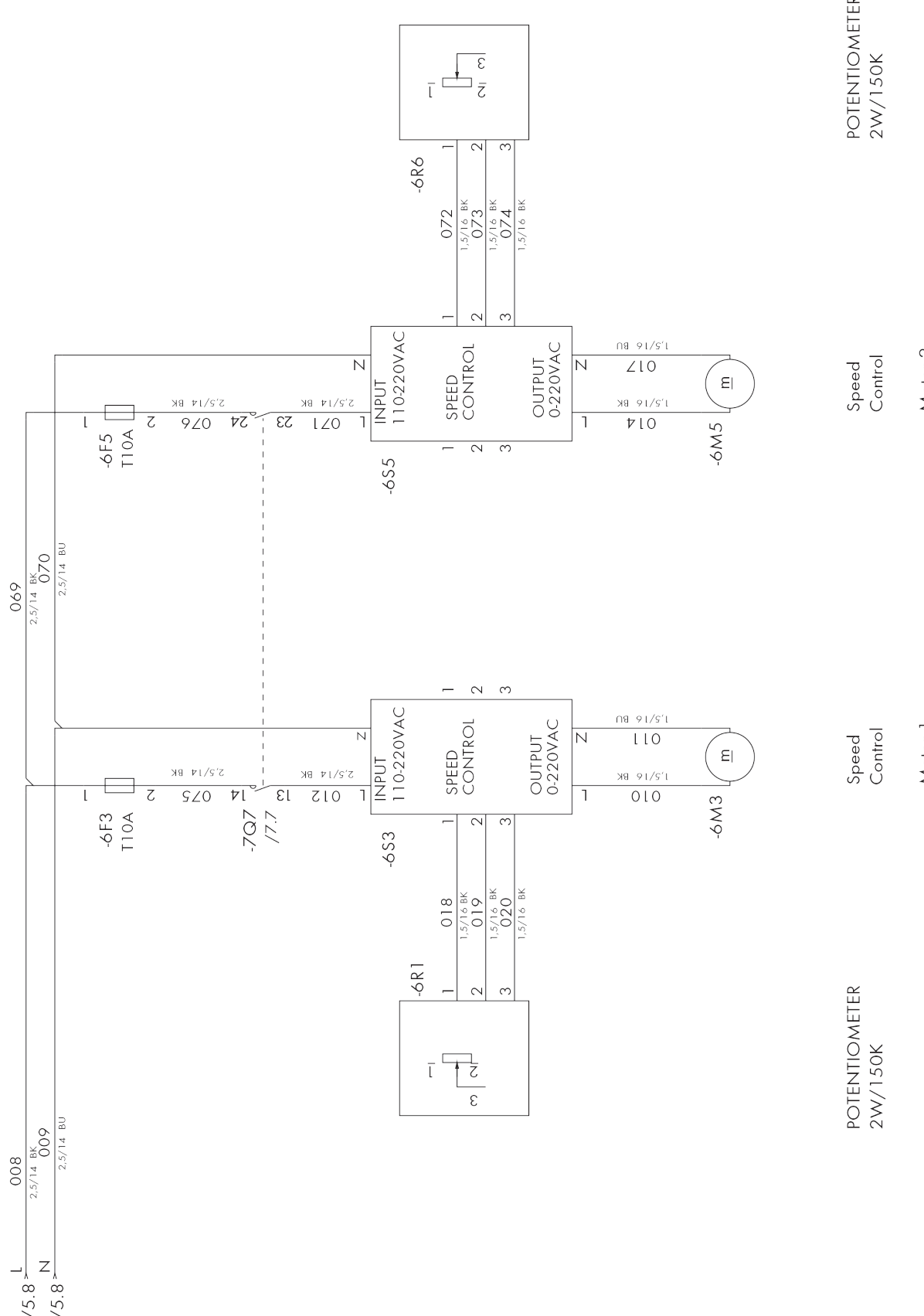


Power Supply
1 ~ 115VAC 50-60Hz/32A

Switch
Off/On

Hour Meter



POTENTIOMETER
2W/150K

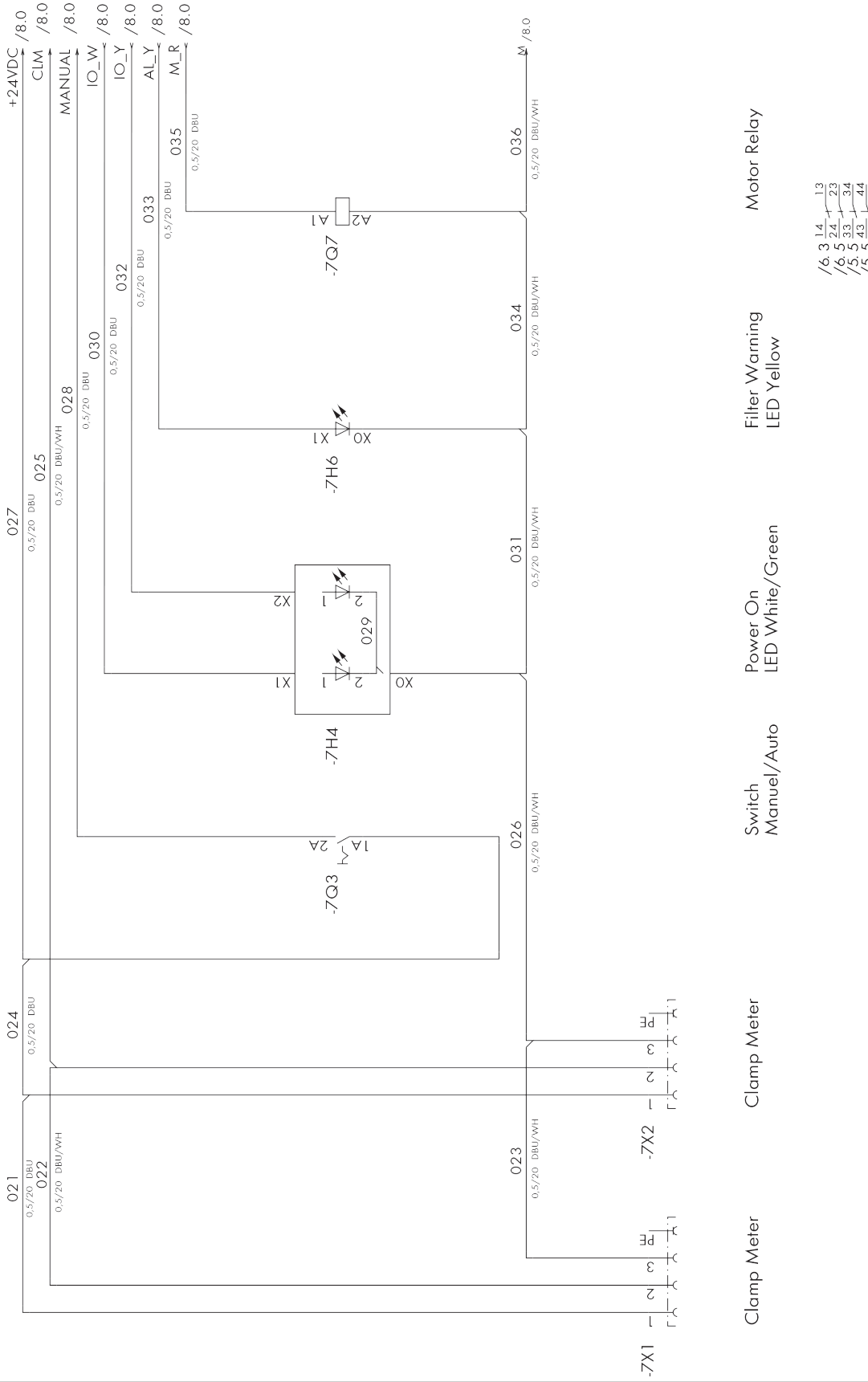
Speed
Control

Motor 1

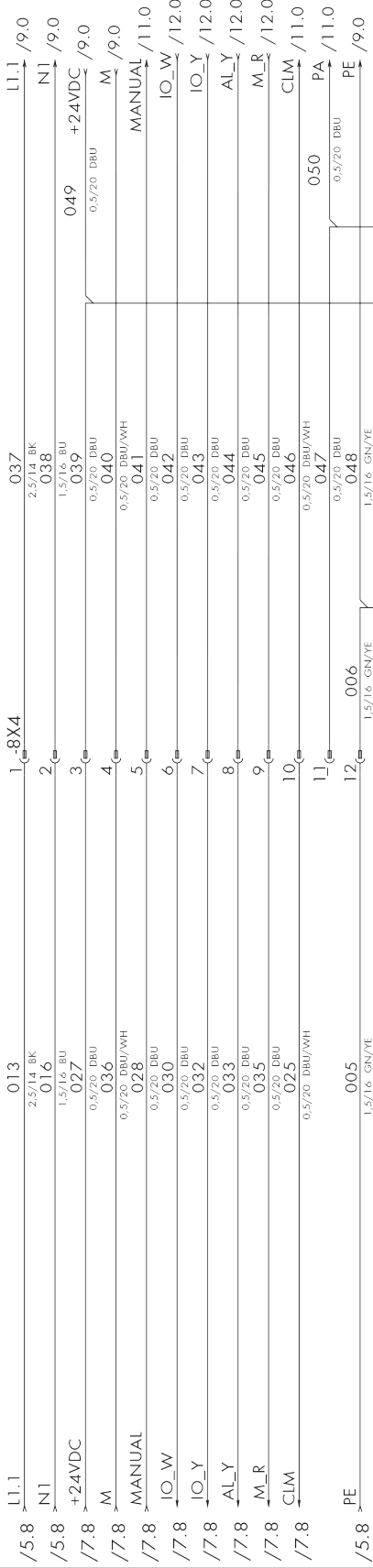
Speed
Control

POTENTIOMETER
2W/150K

Motor 2



- /6.3.14.13
- /6.3.24.23
- /6.5.33.34
- /5.5.43.44

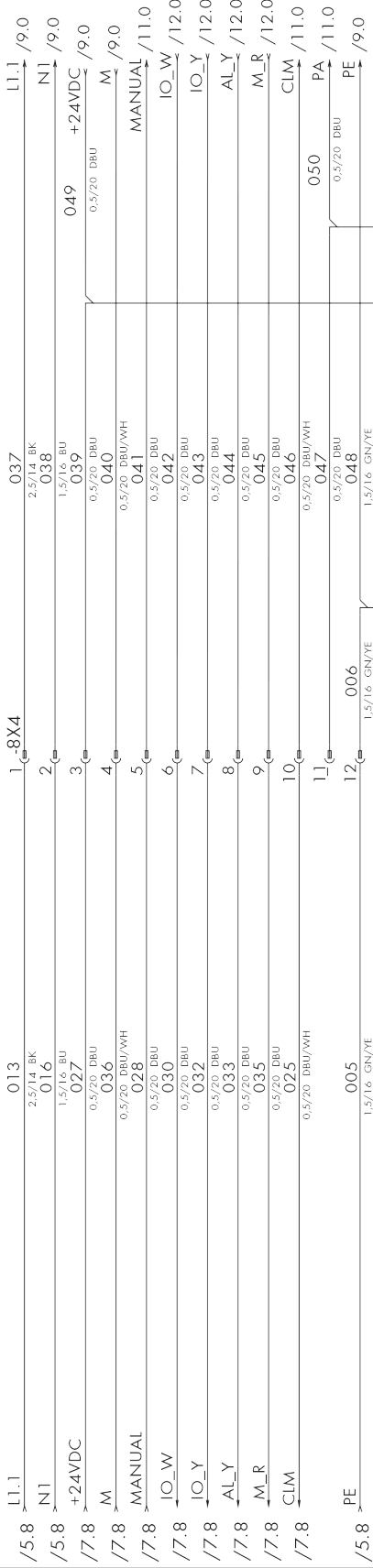


-8X5
CLEANING
CABINET

-8B6

14
13

PA Sensor

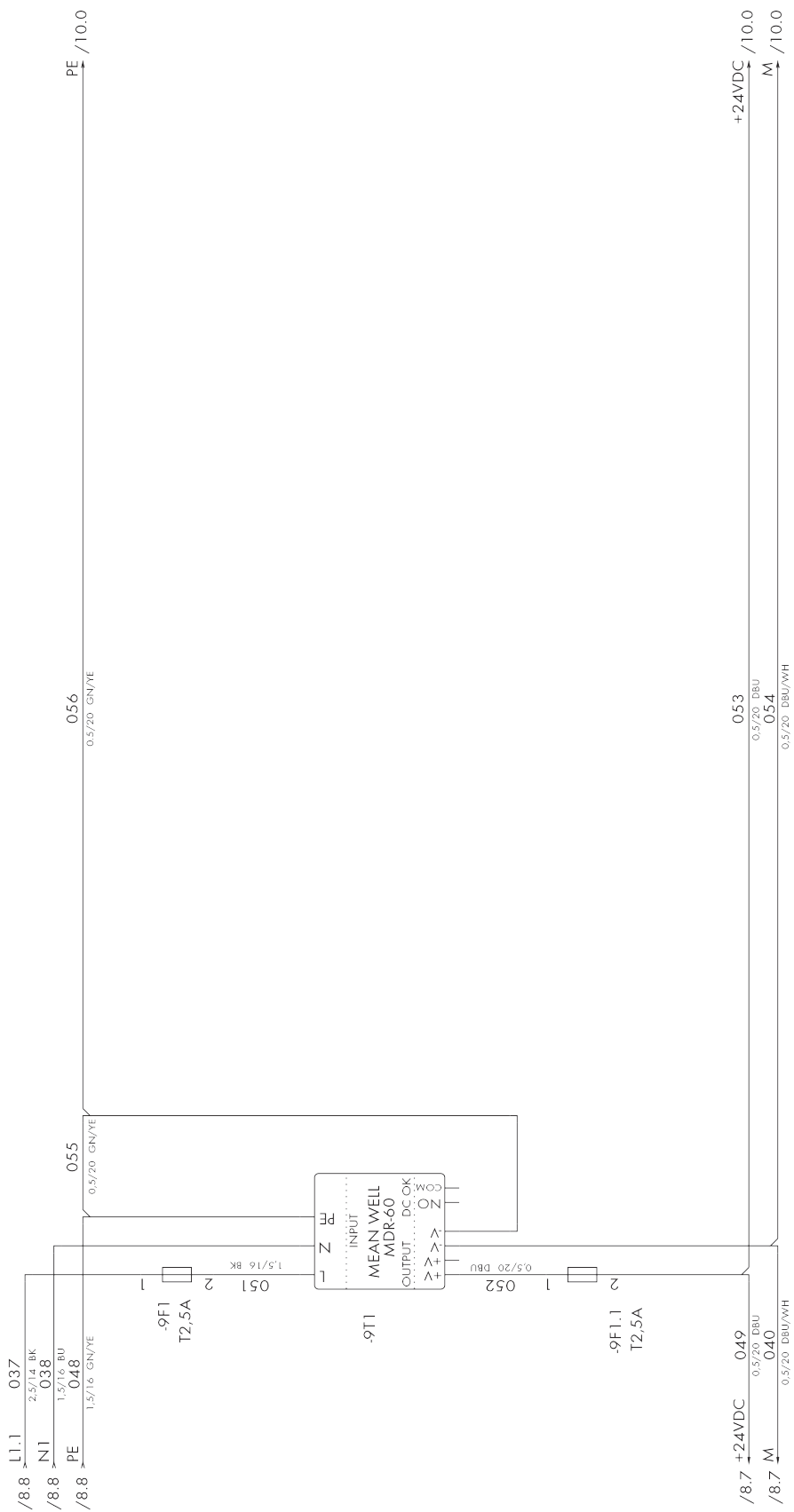


-8X5
CLEANING
CABINET

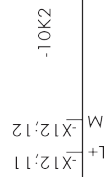
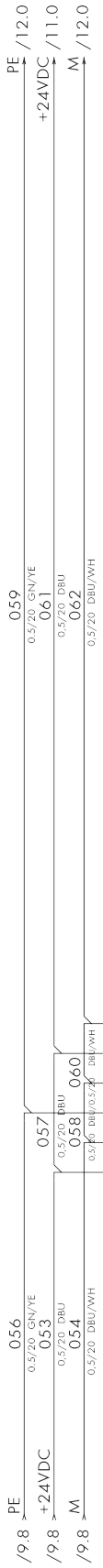
-8B6

14
13

PA Sensor



Power Supply Unit 24VDC



SIEMENS S7-200 SMART Cpu ST20
12 Input DC 24V 8 Output DC 24V

-X10:2	I0.0	/11.1	Switch Manual=1	Auto=0	G0.0	/12.1	LED On
-X10:3	I0.1	/11.7	Clamp Meter		G0.1	/12.2	LED Running
-X10:4	I0.2	/11.2	PA Switch		G0.2	/12.3	LED Filler Warning
-X10:5	I0.3				G0.3	/12.4	Motorrelay
-X10:6	I0.4				G0.4	/12.5	Valve 1 Cleaning
-X10:7	I0.5				G0.5	/12.7	Valve 2 Cleaning
-X10:8	I0.6				G0.6		
-X11:1	I0.7				G0.7		
-X11:2	I1.0						
-X11:3	I1.1						
-X11:4	I1.2						
-X11:5	I1.3						

/10.8 → +24VDC
/8.8 → CLM

061
0.5/20 DBU

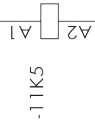
063
0.5/20 DBU

/8.8 → PA

050
0.5/20 DBU

/8.8 → MANUAL 041
0.5/20 DBU

064
0.5/20 DBU



-11K5
/11.5
14
13

IO.0	IO.2
Switch Manuel=1 Auto=0	PA Switch
Digital input	Digital input

/10.2 /10.2

-10K2

-10K2

X10:3

IO.1
Clamp Meter
Digital input

/10.2

-10K2

Relay Clamp Meter